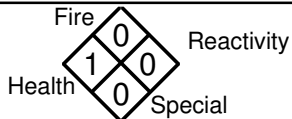


HAZARD RATING

4-EXTREME
3-HIGH
2-MODERATE
1-SLIGHT



MATERIAL SAFETY DATA SHEET

(Prepared according to 29 CFR 1910. 1200)

Date Prepared: 6-1-07

SECTION 1 - PRODUCT IDENTIFICATION

| | | | |
|--------------------|------------------------------------|---------------------------|--|
| Company Name | Steam Way International, Inc. | Emergency Telephone No. | 1-800-535-5053 |
| Address | 4550 Jackson St., Denver, CO 80216 | Information Telephone No. | 303-355-3566 |
| Product Name / ID# | Formula D (1138) | Product Type | Rinse Additive <input checked="" type="checkbox"/> Proprietary Product |

SECTION 2 - HAZARDOUS INGREDIENTS

| Chemical Name/Common Name | Cas No. | Percent (optional) | TLV (Source) |
|---------------------------|----------|--------------------|----------------------------|
| Hydroxyacetic Acid | 79-14-1 | < 3% | 3ppm(Industry Recommended) |
| Oxalic Acid | 144-62-7 | < 3% | 0.27ppm (ACGIH) |
| | | | |
| | | | |

* Substances Contains no substances - subject to the reporting requirements of SARA 313 and 40 CFR Part 372.

SECTION 3 - PHYSICAL DATA

| | | | | | | | |
|--|---|---|----------------|----|---------------|------------|---|
| Boiling Point (°F) | approx. 212°F | Specific Gravity (H ₂ O=1.0) | 1.0144 ± 0.005 | pH | 2.0 ± 0.5 | % VOC (ww) | 0 |
| Solubility In Water | <input checked="" type="checkbox"/> Complete <input type="checkbox"/> Insoluble <input type="checkbox"/> Emulsifiable or (Dispersible) <input type="checkbox"/> Slight (or Partial) | | | | | | |
| Evaporation Rate (vs H ₂ O) | <input type="checkbox"/> Faster <input type="checkbox"/> Slower <input checked="" type="checkbox"/> About the Same | | Vapor Pressure | NE | Vapor Density | NE | |
| Appearance and Odor | Clear, colorless liquid. Nil odor. | | | | | | |

SECTION 4 - FIRE AND EXPLOSION HAZARD DATA

| | | | | | | |
|----------------------------------|---|------------------|-------|----|-------|----|
| Flash Point (T.C.C.) | <input checked="" type="checkbox"/> None to boiling | Flammable Limits | Upper | NA | Lower | NA |
| Extinguishing Media | NA | | | | | |
| Special Fire Fighting Procedures | NA | | | | | |
| Unusual Fire Explosion Hazards | NA | | | | | |

SECTION 5 - REACTIVE DATA

| | | | |
|----------------------------------|------------------|-----------------|------------------|
| Stability | Stable | Incompatibility | Ammonia, alkalis |
| Hazardous Decomposition Products | Oxides of Carbon | | |

SECTION 6 - HEALTH HAZARDS

| | | | |
|--|--|----------------------------|---|
| Threshold Limit Value Product See Section 2 for Ingredients TLV | <input checked="" type="checkbox"/> None Established <input type="checkbox"/> Not Applicable | Primary routes of Exposure | <input checked="" type="checkbox"/> Eyes <input checked="" type="checkbox"/> Skin <input checked="" type="checkbox"/> Oral <input checked="" type="checkbox"/> Inhalation |
| Signs Symptoms of Over-exposure (Acute) | May be highly irritating to the eyes. Can cause irritation to the skin. Excessive inhalation of mists may cause irritation of the respiratory tract. May be irritating to the digestive system if swallowed. | | |
| Signs Symptoms of Over-exposure (Chronic) | NA | | |
| Medical Conditions Aggravated by Over-exposure | Open sores. Eye or skin allergies. | | |
| Carcinogen/Suspected Carcinogen Ingredients: | <input type="checkbox"/> NTP <input type="checkbox"/> IARC <input type="checkbox"/> OSHA <input checked="" type="checkbox"/> None | | |

SECTION 7 - FIRST AID PROCEDURES - (If any Condition persists - Consult a physician.)

| | |
|------------|--|
| Eyes | Flush with water for 15 minutes. |
| Skin | Flush with water for 15 minutes. Remove contaminated clothing and wash before reusing. |
| Ingestion | Give plenty of water to dilute stomach contents. Do not induce vomiting. Call a physician immediately |
| Inhalation | Remove to fresh air. If qualified, give oxygen or artificial respiration as needed and/or seek medical help. |

SECTION 8 - SPECIAL PROTECTION INFORMATION

| | | | |
|---------------------------|--|--|------------------|
| Respiratory Protection | None usually needed in normal usage | | |
| Ventilation requirements | <input checked="" type="checkbox"/> Local Exhaust <input checked="" type="checkbox"/> Mechanical | As needed to keep below any listed TLV's | |
| Protective Gloves | Rubber | Eye Protection | Chemical goggles |
| Other Protective Clothing | Rubber apron. | | |

SECTION 9 - SPILL OR LEAK PROCEDURES

| | |
|--|---|
| Steps to be Taken if Released or Spilled | Contain spill. Dilute with water and then neutralize with mild base. Mop or vacuum up. Rinse residue with plenty of water. |
| Waste Disposal Methods | Check all government regulations. Probable to flush diluted neutralized material into sanitary sewer system. |

SECTION 10 - STORAGE AND HANDLING INFORMATION

| | |
|---|---|
| Precautions to be Taken in handling and Storage | Store so as to be inaccessible to children. Wash thoroughly after handling. |
|---|---|